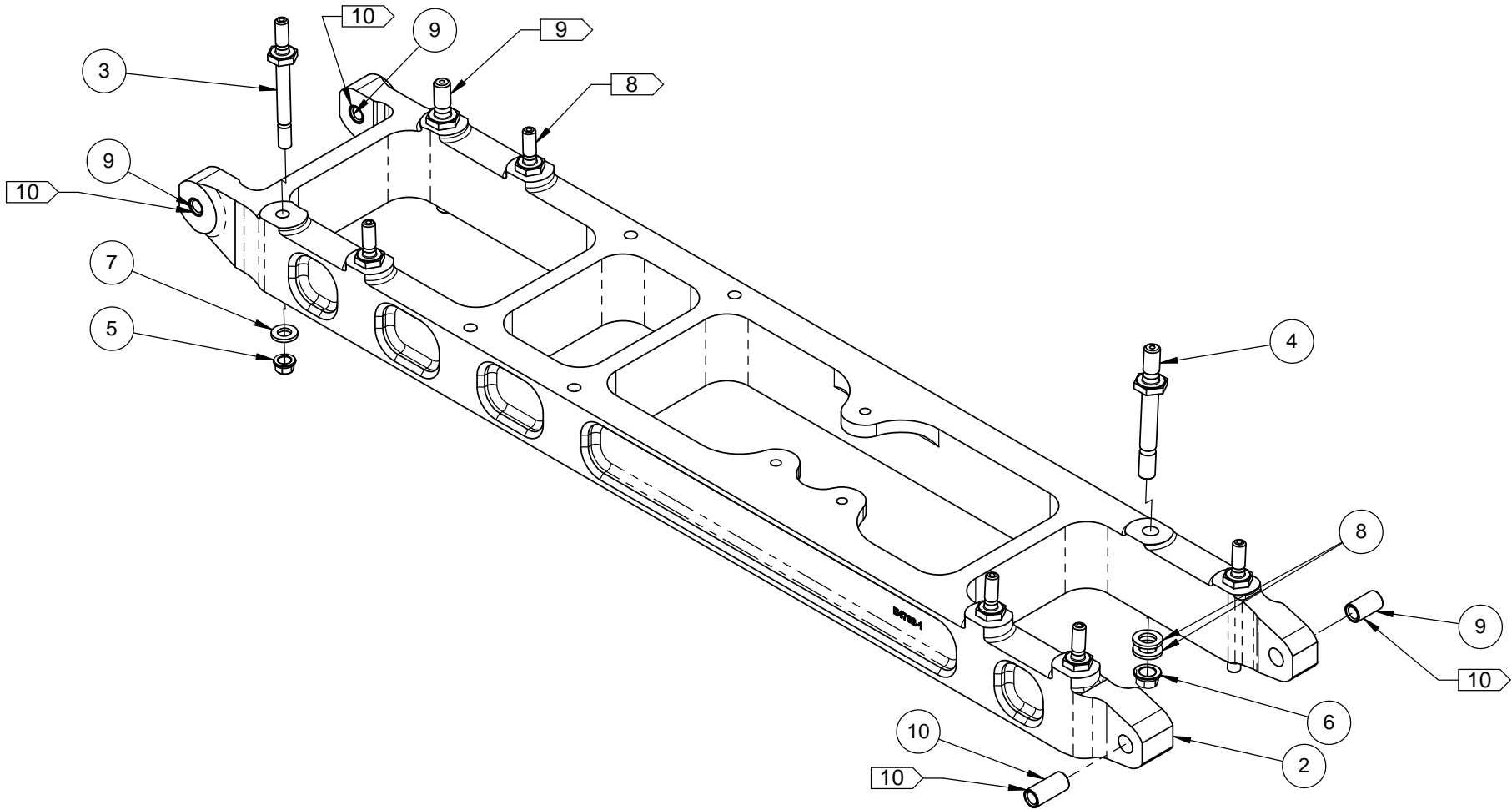


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4702-041	LADDER ASSEMBLY
2	1	E4702-1	LADDER
3	6	E4715-1	STUD
4	2	E4715-3	STUD
5	6	MS21042L4	NUT
6	2	MS21042L5	NUT
7	6	NAS1149D0463J	WASHER
8	3	NAS1149D0563J	WASHER
9	3	NAS76A4-020P	BUSHING
10	1	NAS76A4-025P	BUSHING



E4702-041 LADDER ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 6.15 lbs
8) TORQUE 3/16" FASTENERS TO 20-25 IN-LB (6 PL)
9) TORQUE 1/4" FASTENERS TO 50-70 IN-LB (2 PL)
10 REAM BUSHING HOLES USING 0.3745 REAMER. INSTALL BUSHINGS WITH WET PRIMER

PA6	ADD BUSHING; REVISE ENDS PROFILE	RF	12.08.27
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA6
MFG. APPR.		E4702	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LADDLER	NTS
DATE	12.08.27	COPYRIGHT © 2012 BY EAGLE COPTERS LTD. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	

